Installation and Maintenance Manual

KIT 95-2S

This kit is dedicated to the compensation line between two helm's tank in a dual steering station installation for the following helm models:

- UP 20 F-T;
- UP 25 F-R-T;
- UP 28 F-R-T;
- UP 33 F-R-T;
- UP 39 F-R-T;
- UP 45 F-R-T.

The kit consists in:

1. n°2 1/8" NPT STRAIGHT FITTINGS FOR 3/8" HOSE
2. n°2 1/4" NPT STRAIGHT FITTINGS FOR 3/8" HOSE
3. n°2 TEE FITTINGS FOR 3/8" HOSE
4. n°1 NO-VENT PLUG

WARNING – This kit cannot be used for pressure line hoses (max 3bar / 0.3 MPa / 43.5psi).

INSTALLATION

1) Install fittings on the helms as illustrated on their Installation and Maintenance Manual
   Warning: all helm models, excluding new UP20 F/T that needs 1/8" NPT straight fittings, need 1/4" NPT straight fittings for 3/8" hose.
2) Finger-screw the nuts on the fittings.
3) Insert tubing (not provided) inside the nut until it bottoms the fitting.
4) Complete the seal with one wrench turn.
5) By a TEE fitting for 3/8" hose, connect Starboard lines of helms and cylinder, each other.
6) By the second TEE fitting for 3/8" hose, connect Port lines of helms and cylinder, each other.
7) Replace vent plug of the additional helm station with the no-vent plug.

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